

<u>Delivering excellent production quality: EMS service provider</u> <u>chooses Manufacturing Execution System from iTAC Software AG</u>

# **BuS Elektronik raises traceability and compliance to new levels with the iTAC.MES.Suite**

<u>Dernbach, 13 November 2012</u> – EMS and MES harmonise for efficiency: BuS Elektronik (<a href="http://www.bus-elektronik.de">http://www.bus-elektronik.de</a>) has equipped itself for tracing and documenting batches of the relevant components by introducing the iTAC.MES.Suite. The Manufacturing Execution System from iTAC Software AG (<a href="http://www.itacsoftware.com">www.itacsoftware.com</a>) provides for optimised material logistics processes, compliance and quality assurance at the EMS (Electronic Manufacturing Services) service provider.

EMS service provider and contract manufacturer **BuS Elektronik** has been offering its full-service portfolio since **1991**. At its headquarters in Riesa (near Dresden), the company boasts a complete service spectrum from the development of electronic modules and systems through after-sales service. This is assured by over 900 qualified employees, state-of-the-art technical equipment and a production area covering 17,000 square metres. Numerous awards bear testimony to the high quality of its production and service activities.

To guarantee this quality level on the international stage in the years to come, the company decided in favour of the iTAC.MES.Suite. The Manufacturing Execution System allows for seamless traceability as well as the documentation of batches of components utilised and the requisite observation of compliance requirements. This means that the stipulations of various traceability standards such as FDA cGMP, 21 CFR Part11 and 820, VW 80131, GS 95017 – BMW Group Standard, ZVEI Traceability Guidelines, etc. can now be easily implemented. Consequently, the company is able to meet legal regulations as well as the specifications of numerous manufacturers.



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# Well equipped to face international competition

"iTAC's MES assists us in implementing an efficient traceability procedure. It facilitates short process and throughput times which lead to faster deliveries, reduce inventory risk, improve delivery punctuality, speed up order processing and improve our delivery reliability. This optimises our service capability, which is crucial in international competition," explains Jörg Plach, production manager at BuS Elektronik. And he continues: "The bottom line is that we can now address new customer groups since we are able to prepare ourselves to take into account current market developments and the associated requirements, as well as any changes they may involve."

Visit BuS Elektronik at electronica 2012 in Munich: Hall B1/booth 351.

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### About iTAC Software AG

iTAC Software AG is a system and solution provider specializing in Manufacturing Execution Systems (MES) with an effective production philosophy. In accordance with this philosophy, iTAC develops, integrates and maintains its platform-independent iTAC.MES.Suite for manufacturing enterprises around the world. The software facilitates considerable quality improvements along the entire process and production chain up to zero defect production. The service architecture comprises a comprehensive range of functions such as Traceability, Production Management, Advanced Production Scheduling, Computer-Aided Quality and Material Logistics, plus add-ons. As a result of its high level of standardisation and technological basis, the iTAC.MES.Suite can be used for practically all factory manufacturing operations. iTAC Software AG is headquartered in Germany and has branch offices in France, the USA and China.

## **Further information**

iTAC Software AG Burgweg 19 56428 Dernbach Germany

### Contact

Michael Fischer
-Head of Marketing/CommunicationsTel.: +49 (0)26 02-10 65-217

E-mail: michael.fischer@itac.de

www.itacsoftware.de

## PR agency

attentio: pr-agentur GmbH Bahnhofstraße 18 57627 Hachenburg Germany

### **Contact**

Ulrike Peter

-Managing Director-

Tel.: +49 (0)26 62-94 80 07-0 E-mail: <u>u.peter@attentio.cc</u>

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